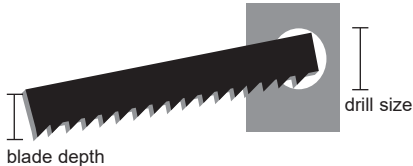




SAW BLADE SPECIFICATIONS

Blade Size	Blade Thickness	Blade Depth	Teeth per inch	Use on (B&S gauge)	Use Drill #
8/0	.0063"	.0126"	89.0	up to 26	80
7/0	.0067"	.0130"	84.0	24-26	80
6/0	.0070"	.0140"	76.0	24	79
5/0	.0080"	.0157"	71.0	22-24	78
4/0	.0086"	.0175"	66.0	22	77
3/0	.0095"	.0190"	61.0	22	76
2/0	.0103"	.0204"	56.0	20-22	75
1/0	.0110"	.0220"	53.5	18-22	73
1	.0120"	.0240"	51.0	18-20	71
2	.0134"	.0276"	43.0	16-18	70
3	.0140"	.0290"	40.5	16-18	68
4	.0150"	.0307"	38.0	16-18	67
5	.0158"	.0331"	35.5	16	65
6	.0173"	.0370"	33.0	14	58
7	.0189"	.0400"	30.5	12	57
8	.0197"	.0440"	28.0	12	55



Refer to the chart above to help you determine the best drill size to create an insert point in your workpiece based on the blade size you're using.